



# High Quality Kitchen Components

Drawers | Doors | Frames | Accessories





# Drawers, Doors, Frames and Accessories from Probox

Probox is the UK's leading manufacturer of dovetail drawers, accessories and wooden doors & frames. A trusted partner to the kitchen and furniture industry for over 20 years.

Our commitment to the industry continues in consistently providing the best, not only in quality but in reliable on-time service. We manufacture to your bespoke sizes and specification using high-quality timbers.

With Probox you can expect accurate products arriving in-step with your workflow. Service you can grow your business on.



...found in all the best kitchens



The Probox Promise  
Delivered Right, On-time, Everytime

## Contact Probox Drawers

**Tel:** +44 (0)1280 825776

**Email:** [sales@proboxdrawers.co.uk](mailto:sales@proboxdrawers.co.uk)

**Web:** [proboxdrawers.co.uk](http://proboxdrawers.co.uk)

## Simplifying kitchen, furniture and joinery manufacturer's supply chain.

LGL is a group of dynamic and progressive companies dedicated to supporting joinery, kitchen and furniture manufacturers with innovative products and services which bring creative solutions, efficiency and profitability to the customers we serve.

[www.lenboroughgroup.com](http://www.lenboroughgroup.com)

Part of

**LGL**  
Lenborough Group  
Limited

# Contents

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## Our Values

Page 2-3: Sustainability Mission

Page 4: Life Becomes Simple with Probox

Page 5-9: Capacity, Capability and Passion

## Dovetailed Drawers

Page 10-12: Classic Bespoke Drawers

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Page 13-15: Ready-To-Go Classic SWIFT Drawers

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## Drawer Runners

Page 16-17: Blum Movento Drawer Runners

---

## Bespoke Accessories

Page 19: Bespoke Spice Rack

---

Page 20: Bespoke Wooden Cutlery Insert and Trays

---

## Ready-To-Go Accessories

Page 22: Standard SWIFT Internal Drawer Front

---

Page 22: Classic SWIFT Oak Cutlery Insert

---

Page 23: Classic SWIFT Oak Spice Rack

---

## Doors and Frames

Page 24-29: Bespoke Doors and Frames

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Page 30-31: Classic SWIFT Doors and Drawer Fronts

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## Further Information

For further information please contact us or refer to our website:

[proboxdrawers.co.uk](http://proboxdrawers.co.uk)

**T:** 01280 825776

**E:** [sales@proboxdrawers.co.uk](mailto:sales@proboxdrawers.co.uk)



@Proboxdrawers



# Our Focus on Sustainability & Reforestation



The mark of  
responsible forestry

## We are FSC® Certified

We are able to supply FSC® certified solid wood drawers and accessories to our customers.



## For Every Order we Recieve we Pledge to Plant a Tree

We are working with One Tree Planted, to help with reforestation around the world. This reforestation is critical to protecting the climate, forests and to build communities.

**WE HAVE ALREADY PLANTED OVER 10,000 TREES!**



## Reduce Packaging by 30%

On every occasion we ensure we use recycled material where applicable.

Over 60% of the waste we produce is recycled and re-used in packaging. Our aim is to increase this figure to 90% by 2035.



# FSC® Certification

## Proud to Supply FSC® Certified Wooden Drawers and Accessories

We supply FSC® certified solid wood drawers and accessories to our customers. We are proud to offer this choice as part of our ongoing commitment to quality and service for our customers.

FSC® certified wood is wood that is certified under the standards set by the Forest Stewardship Council®. Certification is given to companies and landowners to verify that they practice forestry in an environmentally responsible way, that takes into account economic viability and social responsibilities.





# Life Becomes Simple with Probox



## Easy Ordering

Ordering from us has never been easier, whether it's done online or over the phone. Each order is expertly handled to ensure that every detail is correct and covered.

## On Time Deliveries

Our factories are capable of producing both standard and bespoke products with consistent quality at short lead times. We understand that deadlines can be critical and deliver to you on time.



## Grow your Business

Working with us allows you to confidently scale your business and concentrate on other areas of your production.

# Capacity, Capability and Passion

## Manchester

Northern Office, Manufacturing  
& Distribution

## Northampton

Manufacturing

## Buckingham

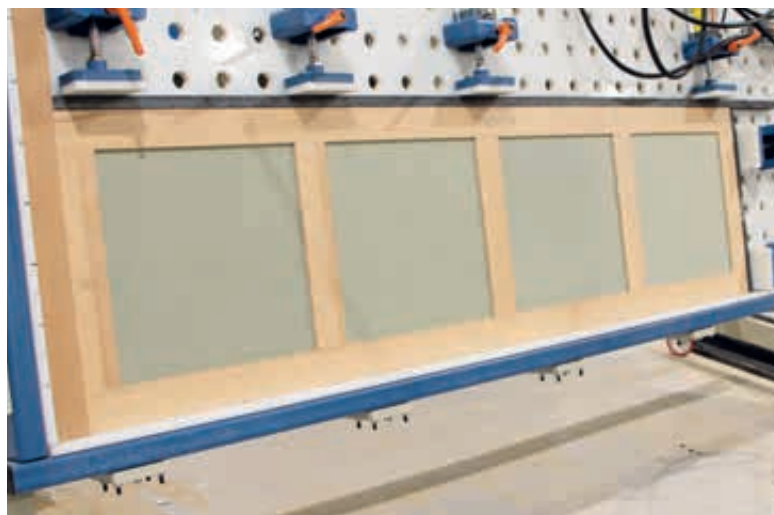
HQ, Manufacturing  
& Distribution



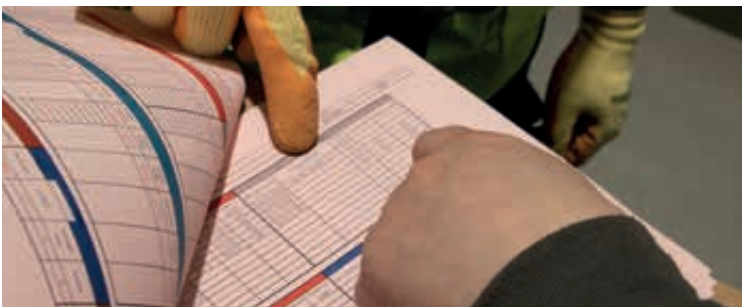


# State of the Art Production Facilities

We are committed to a mission of continual improvement and producing 'World Class' products. We are continually investing in the latest technology and production methods.









“ Probox is committed to a mission of continual improvement and producing ‘World Class’ products. We are continually investing in the latest technology and production methods. ”







View our Doors and  
Frames Facility



# Classic Bespoke Drawers

What makes Probox Drawers so special?

- Smooth, precision cut dovetails
- Hand finished to the highest standard
- Superior timber selection
- Consistency you can rely on everytime
- Any width, any depth and any height
- Standard 10 working day lead time
- Exceptional high-quality you can call your own



For every order we receive we pledge to plant a tree





Order with runners

Page: 16

## Specifications and Options

### Timber Options



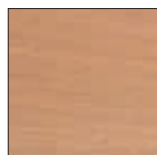
Birch Ply



Beech



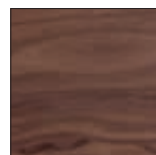
Ash



Oak



Maple



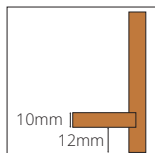
Walnut

1. Contrasting timbers can be used to emphasise dovetailing.
2. Specific timber types can be supplied from a choice of the best quality timbers including FSC® certified.

### Standard Features



Dovetail  
Joints on all  
Corners



10mm  
Thick Base



Flush Top



Fully  
Assembled



Made-to-  
Measure



Standard 10  
Working Day  
Lead Time

### Material Thickness Options



13mm



15mm

### Finish Options



Raw

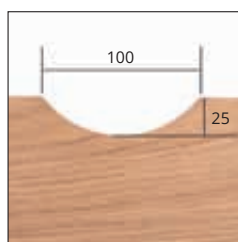


Clear Lacquer  
10% Sheen

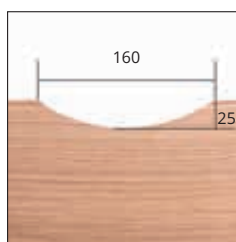


# Specifications and Options

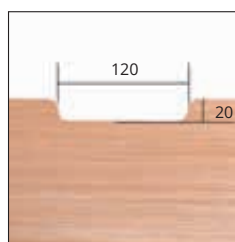
## Handle Cut Out Options



Bow



Curve

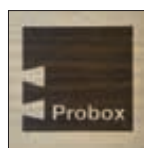


Linear

## Other Options

Notched for Runners<sup>1</sup>

Shaped Sides

Dropped Front<sup>2</sup>

Laser Engraved



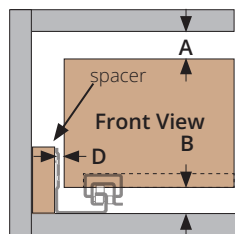
CNC Engraved

1. See page 16 for drawer runners
2. 15mm downstand to hide drawer runner on internal drawer

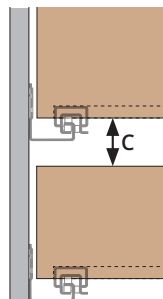
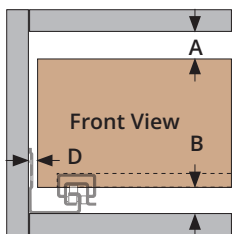
## Guide to Calculating your Drawer Size

Width and Height:

In-Frame application



Lay-On application



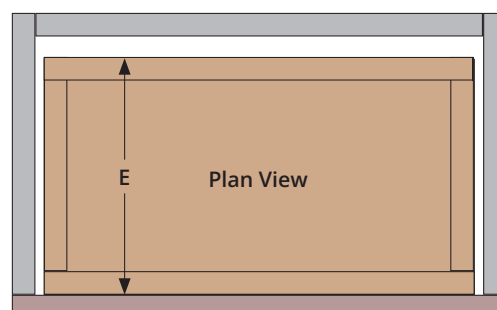
- A:** minimum space above drawer = 7mm  
**B:** minimum space below drawer = 15mm  
**C:** minimum space between drawers in a stack = 22mm  
**D:** spacing between carcass and drawer side = 8mm each side for 13mm drawer box material thickness 6mm each side for 15mm drawer box material thickness



**Note:** spacers may be required when fitting runners in an In-Frame application.

See page 15 for further information

Depth



**E:** Drawer depth = runner length **less** 10mm  
 If using the drawer as an internal drawer i.e. without a separate drawer front, then drawer depth = runner length **plus** 3mm for 13mm drawer box material thickness or 5mm for 15mm drawer box material thickness

Email or use our website to send your enquiry



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# Classic SWIFT Drawers

What makes Probox Classic SWIFT Drawers so special?

- A huge range of standard sizes to suit in-frame and lay-on applications
- Smooth, precision cut dovetails
- Clear lacquer 10% sheen
- 13mm solid oak walls and 10mm oak veneered base
- Notched for runners
- Next working day delivery
- Need a size or material outside the SWIFT Drawers, we can bespoke it

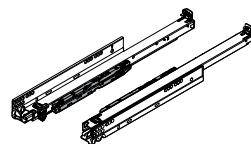


For every order we  
recieve we pledge to  
plant a tree





In stock, ready  
for next day delivery



Order with runners

Page: 16

## Specifications and Options

### Standard Features



Created using  
high quality  
oak



Dovetail  
Joints on all  
Corners



10mm  
Thick Base



13mm Sides



Flush Top



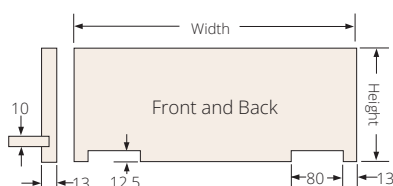
Notched to  
Suit Runners



Clear Lacquer  
10% Sheen



Fully  
Assembled



Classic SWIFT drawers are sized to suit the under-mount runners from Blum, Grass and other runner manufacturers, based on 18mm thick carcasses. For in-frame applications the sizes suit a 36mm wide face frame.

### To Suit Kitchen Styles



Lay-on



In-frame



# Specifications and Options

## Drawer Configuration Options

Configuration			For Lay-on Units		For In-frame Units	
Cabinet External Width	Drawer Height	Drawer Depth	Order Code	Drawer Width	Code	Drawer Width
500	90	260	FCSS50026090	448	FCSI50026090	412
600	90	260	FCSS60026090	548	FCSI60026090	512
300	90	440	FCSS30044090	248	FCSI30044090	212
400	90	440	FCSS40044090	348	FCSI40044090	312
450	90	440	FCSS45044090	398	FCSI45044090	362
500	90	440	FCSS50044090	448	FCSI50044090	412
600	90	440	FCSS60044090	548	FCSI60044090	512
700	90	440	FCSS70044090	648	FCSI70044090	612
800	90	440	FCSS80044090	748	FCSI80044090	712
900	90	440	FCSS90044090	848	FCSI90044090	812
1000	90	440	FCSS100044090	948	FCSI100044090	912
1100	90	440	FCSS110044090	1048	FCSI110044090	1012
1200	90	440	FCSS120044090	1148	FCSI120044090	1112
400	180	440	FCSS400440180	348	FCSI400440180	312
500	180	440	FCSS500440180	448	FCSI500440180	412
600	180	440	FCSS600440180	548	FCSI600440180	512
700	180	440	FCSS700440180	648	FCSI700440180	612
800	180	440	FCSS800440180	748	FCSI800440180	712
900	180	440	FCSS900440180	848	FCSI900440180	812
1000	180	440	FCSS1000440180	948	FCSI1000440180	912
1100	180	440	FCSS1100440180	1048	FCSI1100440180	1012
1200	180	440	FCSS1200440180	1148	FCSI1200440180	1112
500	180	490	FCSS500490180	448	FCSI500440180	412
600	180	490	FCSS600490180	548	FCSI600440180	512
800	180	490	FCSS800490180	748	FCSI800440180	712
900	180	490	FCSS900490180	848	FCSI900440180	812
1000	180	490	FCSS1000490180	948	FCSI1000440180	912
1200	180	490	FCSS1200490180	1148	FCSI1200440180	1112

For in-frame applications specify 18mm pre-drilled oak spacers for use with drawer runners if required.



## Runner Spacer Specifications

### Technical Details

Code	Width	Depth	Height
IFS18	294	48	18





# Blum Movento Drawer Runners

## The Benefits of Blum Movento

- Soft close with Blum's Blumotion system
- 4-dimensional adjustment
- 40kg load - capacity, 70kg available on the 450mm-750mm options
- Lifetime guarantee
- Minimal sag values
- Next working day delivery

\* Front clips and depth adjusters are not included with runners and must be ordered separately

Order runners with  
your drawers...

We will send exactly what you  
need with each order.



In stock, ready  
for next day delivery



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# Specifications

## Runners Capacity



Standard



Heavy-Duty

## Runner Lengths

40kg		70kg	
Length	Code	Length	Code
250	CFMB 486	450	CFMB 497
270	CFMB 483	500	CFMB 495
300	CFMB 471	550	CFMB 482
350	CFMB 472	600	CFMB 480
400	CFMB 473	650	CFMB 481
450	CFMB 474	700	CFMB 485
500	CFMB 475	750	CFMB 484
550	CFMB 476		



## Locking Device\*

### Locking Device Left

Code

CFMB 478L

### Locking Device Right

Code

CFMB 478R



\*Required

## Optional Drawer Runner Depth Adjustment

### Depth Adjustment Left

Code

CFMB 477L

### Depth Adjustment Right

Code

CFMB 477R



## Optional Tip-on Synchronisation Linkage\*

### Tip-on Synchronisation

Code

CFMC 466

\*Not available with 250mm length runners



## Optional Tip-on Blumotion Unit\*

### Tip-on Blumotion Unit

Description

Code

Suitable for 270mm – 300mm runner length 10-20kg

CFMB 501

Suitable for 350-750mm runner length 20kg or less

CFMB 502

Suitable for 350-750mm runner length 15-40kg

CFMB 503

Suitable for 350-750mm runner length 35-60kg

CFMB 504



\*Not available with 250mm length runners



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# Bespoke Accessories

Spice Racks, Cutlery Trays and much more

- Hand finished to the highest standard
- Superior timber selection
- Consistency you can rely on everytime
- Standard 10 working day lead time



For every order we receive we pledge to plant a tree

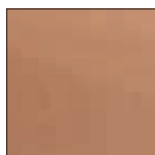


## Bespoke Spice Rack Options and Standard Features

### Timber Options



Birch Ply



Beech



Ash



Oak



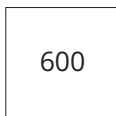
Maple



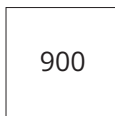
Walnut

Specific timber types can be supplied – contact sales to discuss.

### Height Options (mm)



600

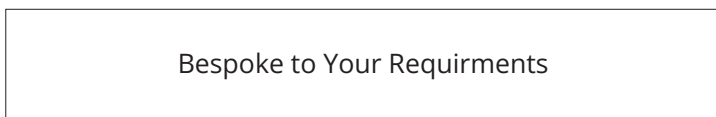


900



1200

### Width Options (mm)



Bespoke to Your Requirments

### Number of Shelves



Bespoke to Your Requirements

### Finish Options



Raw



Clear Lacquer  
10% Sheen



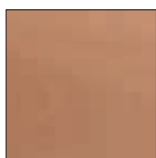


## Bespoke Wooden Cutlery Insert & Trays

### Timber Options



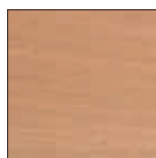
Birch Ply



Beech



Ash



Oak



Maple



Walnut

Specific timber types can be supplied – contact sales to discuss.

### Type

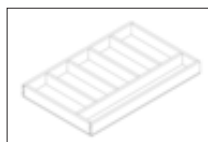


Tray

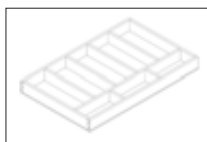


Insert

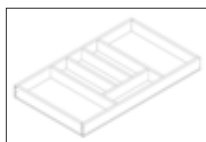
### Tray Configurations



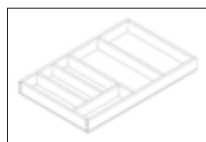
Config - A



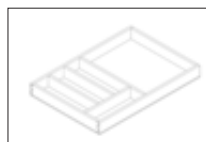
Config - B



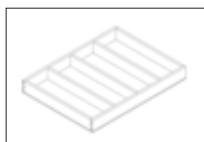
Config - C



Config - D

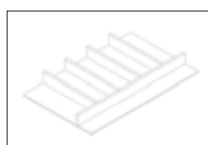


Config - E

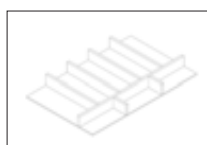


Config - F

### Insert Configurations



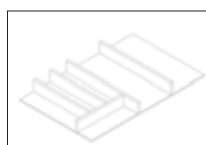
Config - G



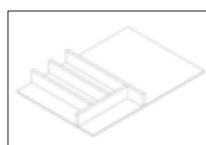
Config - H



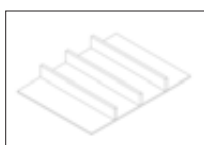
Config - I



Config - J



Config - K



Config - L

### Width, Depth and Height Options (mm)

Bespoke to Your Requirments

\*We recomend you order the tray/insert 2mm smaller than the internal dimensions of the drawer

### Finish Options



Raw



Clear Lacquer  
10% Sheen



# Ready-To-Go Accessories

Including Spice Racks, Cutlery Tray Inserts and much more

- Hand finished to the highest standard
- Superior timber selection
- Consistency you can rely on everytime
- Next working day delivery, if ordered before 12pm



For every order we receive we pledge to plant a tree





In stock, ready  
for next day delivery

## Standard SWIFT Internal Drawer Front

### Standard Features



Created using  
High Quality  
Oak



Linear Handle



Clear Lacquer  
10% Sheen

### Order Codes

Height (mm)	Width (mm)	Code
225	354	IDF225354
225	404	IDF225404
225	454	IDF225454
225	554	IDF225554
225	654	IDF225654
225	754	IDF225754
225	854	IDF225854
225	954	IDF225954
140	254	IDF140254
140	354	IDF140354
140	404	IDF140404
140	454	IDF140454
140	554	IDF140554
140	654	IDF140654
140	754	IDF140754



In stock, ready  
for next day delivery

## Classic SWIFT Oak Cutlery Insert

### Standard Features



Created using  
High Quality  
Oak



Lay-on  
621(w) x 412(d)  
x60(h)



In-Frame  
585(w) x 412(d)  
x60(h)



Clear Lacquer  
10% Sheen



Fully  
Assembled

### Order Codes

Type	Code
Lay-On	CSSCI
In-Frame	CSICI

\*The shoulders can be trimmed to suit the drawer width



In stock, ready  
for next day delivery

## Classic SWIFT Oak Spice Rack

### Standard Features



Created using  
High Quality  
Oak

900mm

Height

400mm

Width

100mm

Depth



Clear Lacquer  
10% Sheen



Fully  
Assembled

### Order Code

CSSR900



# Bespoke Doors and Frames

What makes Probox Doors and Frames Products so special?

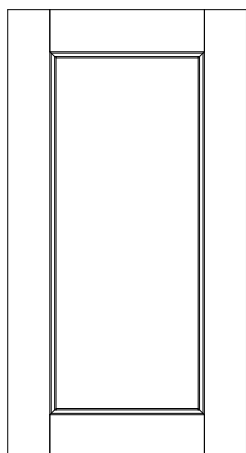
- Limitless configurations, bespoke to your requirements
- Timber is carefully sourced and selected
- Hand finished to the highest standard
- Standard 3 week lead time
- Range of material selections
- Can be primed in 3 different colours
- Hinge preparation options



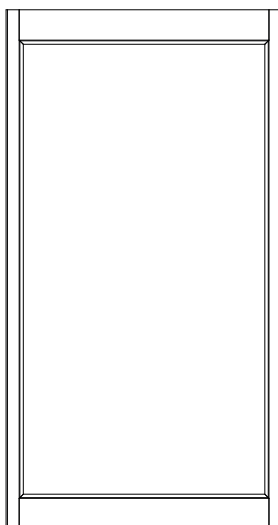
For every order we receive we pledge to plant a tree

# Specifications and Options

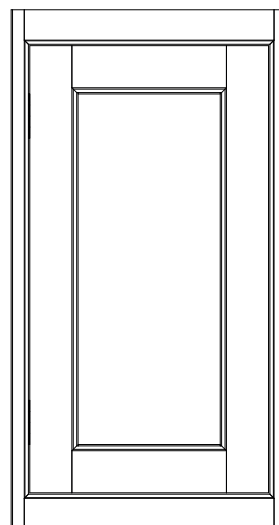
## Product Range



Door Only



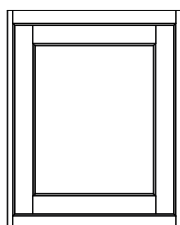
Frame only



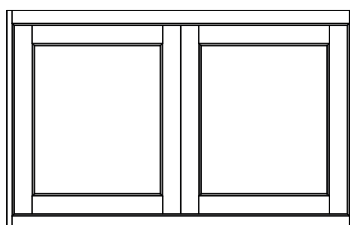
Door & Frame pre-hung\*  
\*Hinges are supplied unfitted

## Configuration Examples

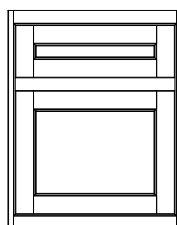
As bespoke manufacturers we can produce almost limitless options of configurations and layouts. Popular examples are listed below:



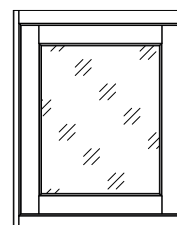
Single Door



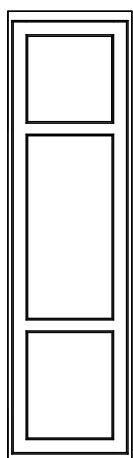
Double Door



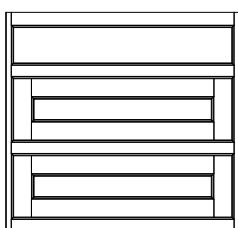
Drawline Sets



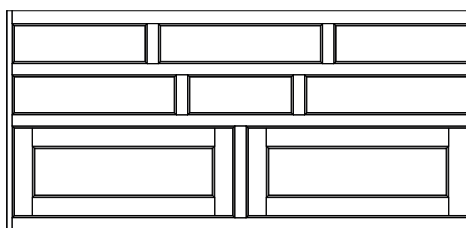
Glazed Door Sets



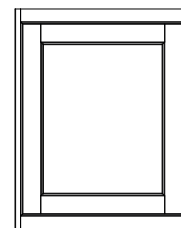
Tall Doors



Drawer Sets



Mixed Drawer Sets



Appliance Doors

All configurations can be supplied as Door only, Frame only or Door and Frame sets.



# Specifications and Options

## Timber Options

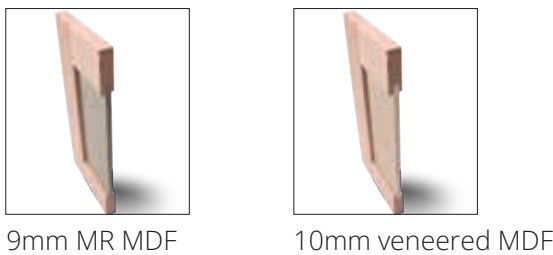
All our doors are constructed from carefully selected high grade timber.



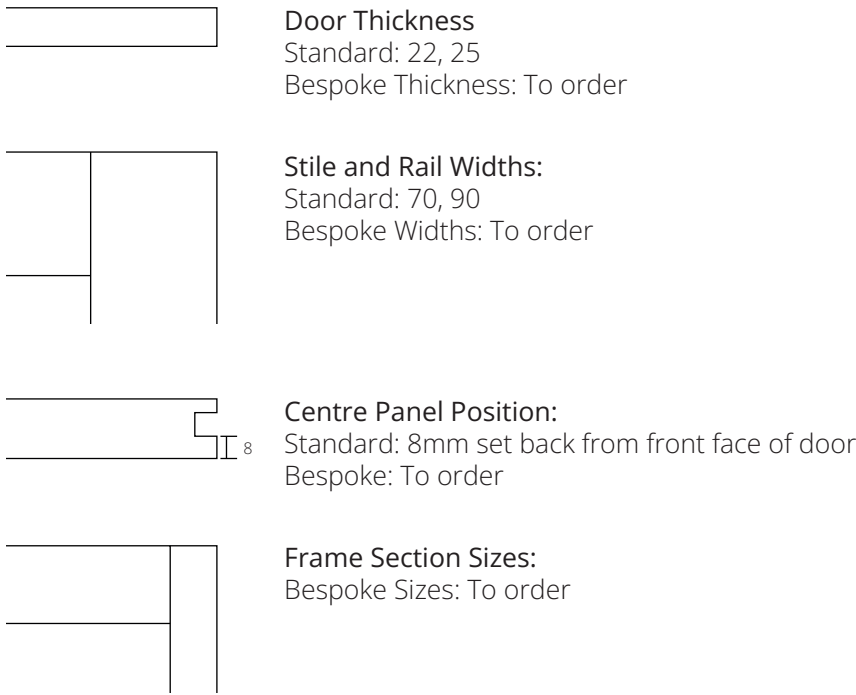
Specific timber types can be supplied – contact sales to discuss.

## Centre Panel Options

The centre panels are made from either 9mm Moisture Resistant (MR) MDF or 10mm veneered MDF to match stile and rails.



## Dimension Options



# Specifications and Options

## Finish Options



Raw



White Primed


Light Grey  
Primed (RAL 7047)

Dark Grey  
Primed (RAL 7005)

Clear Lacquer  
10% Sheen

## Hinge Preparation Options

To make fitting quick and easy doors can be ordered pre-prepared to suit concealed kitchen hinges or traditional butt hinges. Pre-hung option only available when ordering with frames.

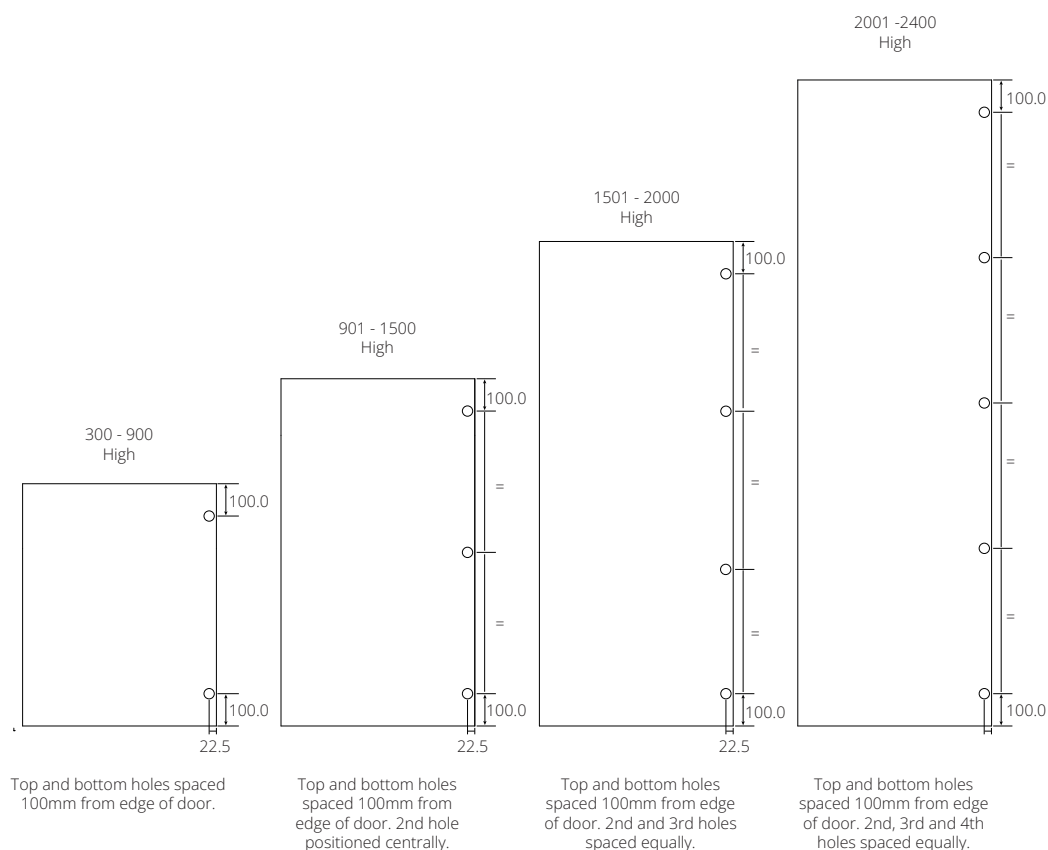

Traditional  
Cabinet Hinge  
See our range of Pre-Hung  
options (Page 26)

Concealed Kitchen  
Hinge Drilling

## Concealed Hinge Drilling Specification

Standard Options:

- All hinge holes are based on a standard size - 35mm diameter (+/- 0.2mm) x 13.5mm depth (+/- 0.5mm)
- Set positions - centre point 22.5mm from side (+/- 0.5mm), 100mm (+/- 0.5mm) from the top and bottom edge of the door
- Additional hinge holes will be drilled by default depending on door height as indicated on the illustration below



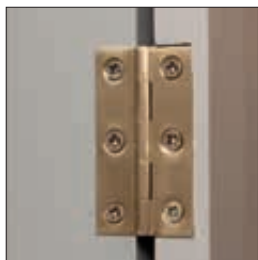


# Specifications and Options

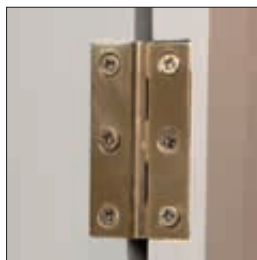
## Pre-Hung with Select Traditional Butt Hinges

\*Hinges are supplied unfitted

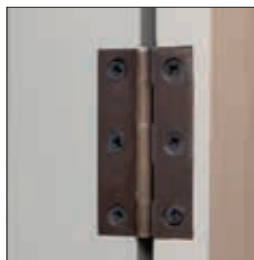
Doors and frames can be supplied pre-hung using our high quality 63mm Select Brass Butt Hinges in a range of finishes as shown.



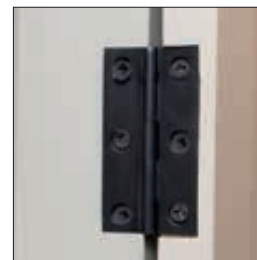
Satin Brass



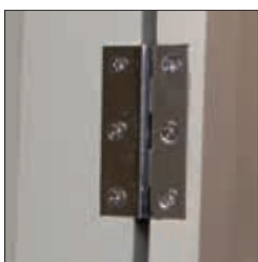
Polished Brass



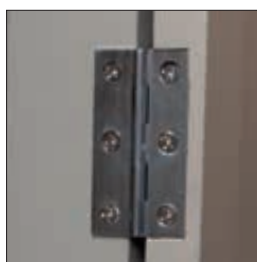
Antique Brass



Satin Black



Polished Chrome



Satin Chrome



Satin Copper

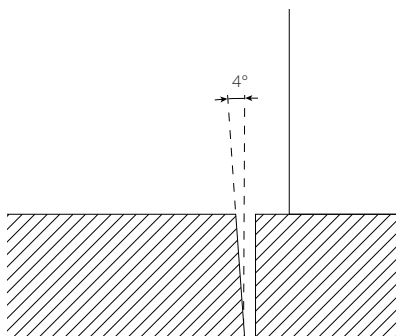
Standard Specification:

Hinge recess set at 70mm from top and bottom edge of door as standard.

2nd and 3rd hinge positions (for larger doors) will be set to individual requirements – please specify with our sales team.



## Leading Edge Option

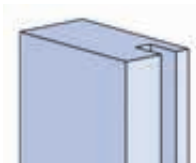

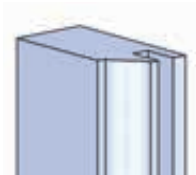
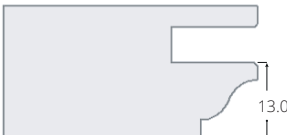
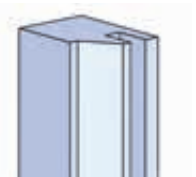

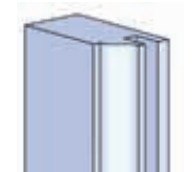



A leading edge can be applied to the vertical 'lock edge' of any door to ensure against possibility of binding. Our standard edge angle is 4° [see diagram].

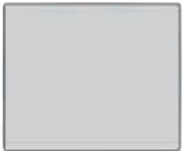
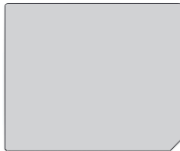
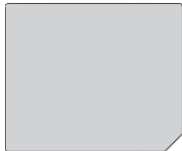





Note: Available on request

# Door and Frame Profiles

## Available Door Profiles

		Standard Shaker
		Lambs Tongue
		Chamfer
		Ovolo

## Frame Profiles

			
Square Edged	2 x 2 mm Chamfer Chamfer to external vertical edge of frame. 2 mm x 2 mm Chamfer.	3 x 3 mm Chamfer Chamfer to external vertical edge of frame. 3 mm x 3 mm Chamfer.	Cockbead 8 mm Overall 7mm bead 1mm flat
			



# Classic SWIFT Doors & Drawer Fronts

What makes Probox SWIFT Doors so special?

- Off the shelf sizes
- Expertly crafted in the highest quality 22mm MR MDF
- Next working day delivery
- Moisture resistant
- 5-piece traditional construction
- Ready for priming and painting



For every order we  
recieve we pledge to  
plant a tree



In stock, ready  
for next day delivery

## Classic SWIFT Doors & Drawer Fronts

### Standard Features



22mm  
Raw MDF



9mm MR MDF  
Centre Panel



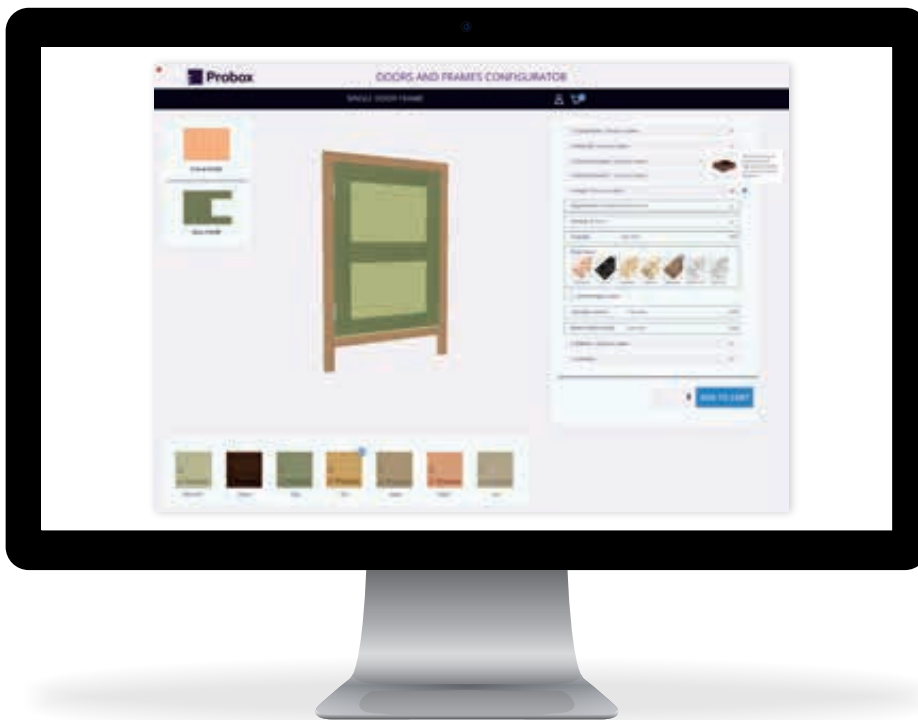
Expertly  
Crafted

### Order Codes

Height (mm)	Width (mm)	Code
715	296	SDMS715300
715	396	SDMS715400
715	446	SDMS715450
715	496	SDMS715500
715	546	SDMS715550
715	596	SDMS715600
283	496	SDFMS283500
283	596	SDFMS283600
283	796	SDFMS283800
140	496	SDFMS140500
140	596	SDFMS140600
140	796	SDFMS140800

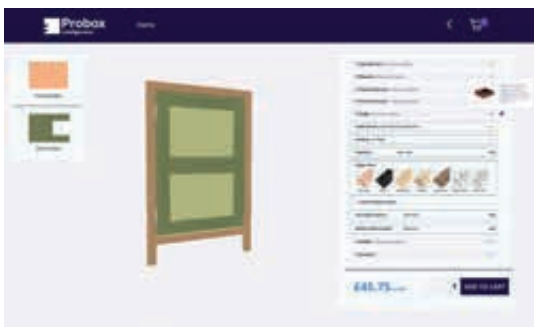


# Making Life Easy with the Probox Configurator



## Design your own doors and frames...

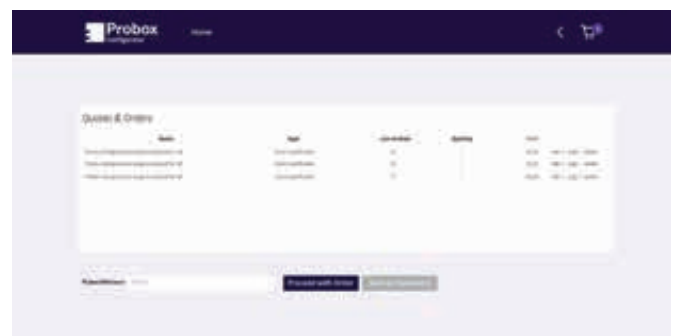
Quick and reactive 3D product configurator, quickly adapts to designs, sizes and options selected



Product visualiser, updates to your dimensions and requirements

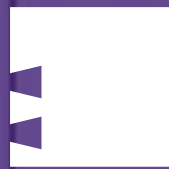
## Easily build your list and place order...

Save your order, re-order or change a pre-existing product



**Tel:** +44 (0)1280 825776 | **Email:** sales@proboxdrawers.co.uk | **Web:** proboxdrawers.co.uk





# Probox

...found in all the best kitchens



Made in Britain

**Tel:** +44 (0)1280 825776

**Email:** [sales@proboxdrawers.co.uk](mailto:sales@proboxdrawers.co.uk)

**Web:** [proboxdrawers.co.uk](http://proboxdrawers.co.uk)