



Probox

High Quality Kitchen Components

Drawers | Doors | Frames | Accessories



Drawers, Doors, Frames and Accessories from Probox

Probox is the UK's leading manufacturer of dovetail drawers, accessories and wooden doors & frames. A trusted partner to the kitchen and furniture industry for over 20 years.

Our commitment to the industry continues in consistently providing the best, not only in quality but in reliable on-time service. We manufacture to your bespoke sizes and specification using high-quality timbers.

With Probox you can expect accurate products arriving in-step with your workflow. Service you can grow your business on.



...found in all the best kitchens



The Probox Promise
Delivered Right, On-time, Everytime

Contact Probox Drawers

Tel: +44 (0)1280 825776

Email: sales@proboxdrawers.co.uk

Web: proboxdrawers.co.uk

Simplifying kitchen, furniture and joinery manufacturer's supply chain.

LGL is a group of dynamic and progressive companies dedicated to supporting joinery, kitchen and furniture manufacturers with innovative products and services which bring creative solutions, efficiency and profitability to the customers we serve.

www.lenboroughgroup.com

Part of

LGL
Lenborough Group
Limited

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Further Information

For further information please contact us or refer to our website:

proboxdrawers.co.uk

T: 01280 825776

E: sales@proboxdrawers.co.uk

Our Focus on Sustainability & Reforestation



The mark of
responsible forestry

We are FSC® Certified

We are able to supply FSC® certified solid wood drawers and accessories to our customers.



For Every Order we Recieve we Pledge to Plant a Tree

We are working with One Tree Planted, to help with reforestation around the world. This reforestation is critical to protecting the climate, forests and to build communities.

WE HAVE ALREADY PLANTED OVER 10,000 TREES!



Reduce Packaging by 30%

On every occasion we ensure we use recycled material where applicable.

Over 60% of the waste we produce is recycled and re-used in packaging. Our aim is to increase this figure to 90% by 2035.

FSC® Certification

Proud to Supply FSC® Certified Wooden Drawers and Accessories

We supply FSC® certified solid wood drawers and accessories to our customers. We are proud to offer this choice as part of our ongoing commitment to quality and service for our customers.

FSC® certified wood is wood that is certified under the standards set by the Forest Stewardship Council®. Certification is given to companies and landowners to verify that they practice forestry in an environmentally responsible way, that takes into account economic viability and social responsibilities.



Life Becomes Simple with Probox



Easy Ordering

Ordering from us has never been easier, whether it's done online or over the phone. Each order is expertly handled to ensure that every detail is correct and covered.

On Time Deliveries

Our factories are capable of producing both standard and bespoke products with consistent quality at short lead times. We understand that deadlines can be critical and deliver to you on time.



Grow your Business

Working with us allows you to confidently scale your business and concentrate on other areas of your production.

Capacity, Capability and Passion

Manchester

Northern Office, Manufacturing
& Distribution



Northampton

Manufacturing

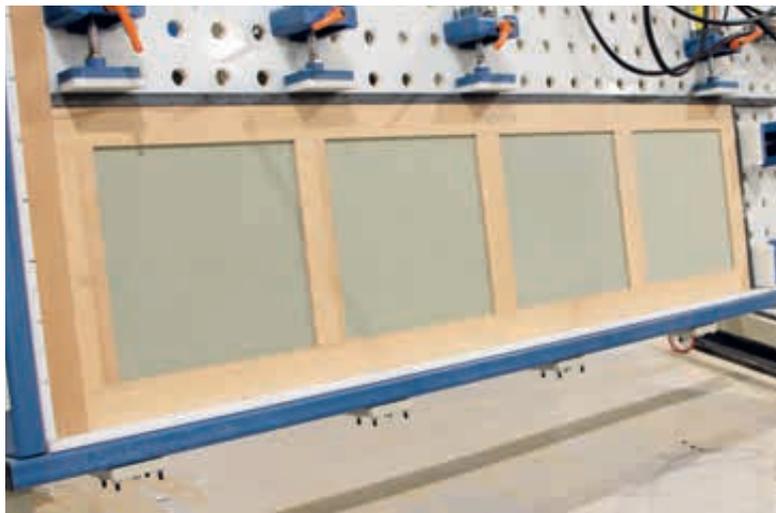


Buckingham

HQ, Manufacturing
& Distribution

State of the Art Production Facilities

We are committed to a mission of continual improvement and producing 'World Class' products. We are continually investing in the latest technology and production methods.





“ Probox is committed to a mission of continual improvement and producing ‘World Class’ products. We are continually investing in the latest technology and production methods. ”





View our Doors and
Frames Facility

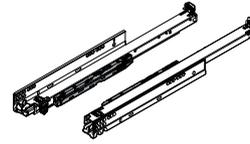
Classic Bespoke Drawers

What makes Probox Drawers so special?

- Smooth, precision cut dovetails
- Hand finished to the highest standard
- Superior timber selection
- Consistency you can rely on everytime
- Any width, any depth and any height
- Standard 10 working day lead time
- Exceptional high-quality you can call your own



For every order we receive we pledge to plant a tree



Order with runners

Page: 16

Specifications and Options

Timber Options



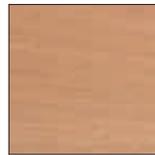
Birch Ply



Beech



Ash



Oak



Maple



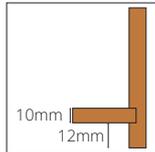
Walnut

1. Contrasting timbers can be used to emphasise dovetailing.
2. Specific timber types can be supplied from a choice of the best quality timbers including FSC® certified.

Standard Features



Dovetail Joints on all Corners



10mm Thick Base



Flush Top



Fully Assembled



Made-to-Measure



Standard 10 Working Day Lead Time

Material Thickness Options



13mm



15mm

Finish Options



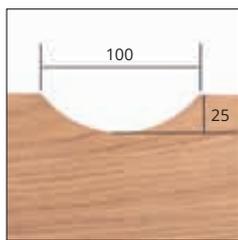
Raw



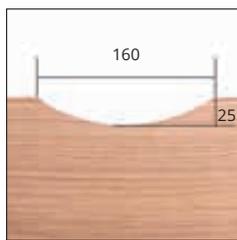
Clear Lacquer
10% Sheen

Specifications and Options

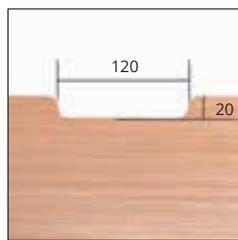
Handle Cut Out Options



Bow



Curve



Linear

Other Options



Notched for Runners¹



Shaped Sides



Dropped Front²



Laser Engraved



CNC Engraved

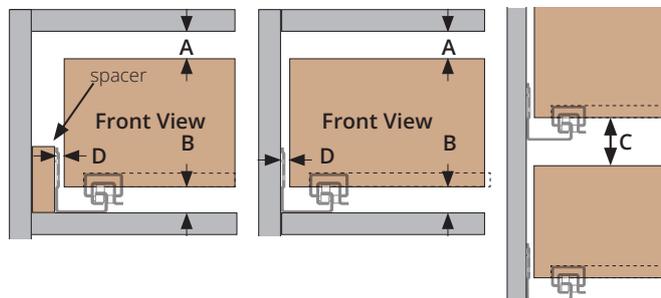
1. See page 16 for drawer runners
2. 15mm downstand to hide drawer runner on internal drawer

Guide to Calculating your Drawer Size

Width and Height:

In-Frame application

Lay-On application

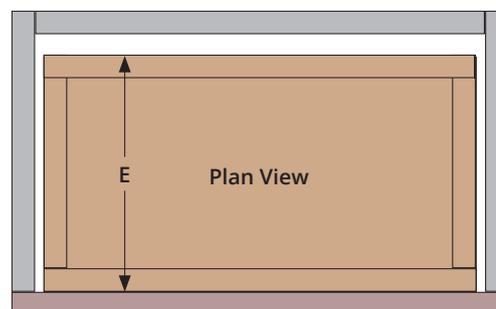


- A:** minimum space above drawer = 7mm
- B:** minimum space below drawer = 15mm
- C:** minimum space between drawers in a stack = 22mm
- D:** spacing between carcass and drawer side = 8mm each side for 13mm drawer box material thickness 6mm each side for 15mm drawer box material thickness



Note: spacers may be required when fitting runners in an In-Frame application.
See page 15 for further information

Depth



E: Drawer depth = runner length **less** 10mm
If using the drawer as an internal drawer i.e without a separate drawer front, then drawer depth = runner length **plus** 3mm for 13mm drawer box material thickness or 5mm for 15mm drawer box material thickness

Email or use our website to send your enquiry



Classic SWIFT Drawers

What makes Probox Classic SWIFT Drawers so special?

- A huge range of standard sizes to suit in-frame and lay-on applications
- Smooth, precision cut dovetails
- Clear lacquer 10% sheen
- 13mm solid oak walls and 10mm oak veneered base
- Notched for runners
- Next working day delivery
- Need a size or material outside the SWIFT Drawers, we can bespoke it



For every order we receive we pledge to plant a tree



In stock, ready for next day delivery



Order with runners

Page: 16

Specifications and Options

Standard Features



Created using high quality oak



Dovetail Joints on all Corners



10mm Thick Base



13mm Sides



Flush Top



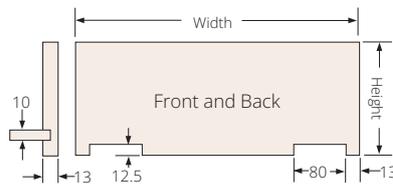
Notched to Suit Runners



Clear Lacquer 10% Sheen



Fully Assembled



Classic SWIFT drawers are sized to suit the under-mount runners from Blum, Grass and other runner manufacturers, based on 18mm thick carcasses. For in-frame applications the sizes suit a 36mm wide face frame.

To Suit Kitchen Styles



Lay-on



In-frame

Specifications and Options

Drawer Configuration Options

Configuration			For Lay-on Units		For In-frame Units	
Cabinet External Width	Drawer Height	Drawer Depth	Order Code	Drawer Width	Code	Drawer Width
500	90	260	FCSS50026090	448	FCSI50026090	412
600	90	260	FCSS60026090	548	FCSI60026090	512
300	90	440	FCSS30044090	248	FCSI30044090	212
400	90	440	FCSS40044090	348	FCSI40044090	312
450	90	440	FCSS45044090	398	FCSI45044090	362
500	90	440	FCSS50044090	448	FCSI50044090	412
600	90	440	FCSS60044090	548	FCSI60044090	512
700	90	440	FCSS70044090	648	FCSI70044090	612
800	90	440	FCSS80044090	748	FCSI80044090	712
900	90	440	FCSS90044090	848	FCSI90044090	812
1000	90	440	FCSS100044090	948	FCSI100044090	912
1100	90	440	FCSS110044090	1048	FCSI110044090	1012
1200	90	440	FCSS120044090	1148	FCSI120044090	1112
400	180	440	FCSS400440180	348	FCSI400440180	312
500	180	440	FCSS500440180	448	FCSI500440180	412
600	180	440	FCSS600440180	548	FCSI600440180	512
700	180	440	FCSS700440180	648	FCSI700440180	612
800	180	440	FCSS800440180	748	FCSI800440180	712
900	180	440	FCSS900440180	848	FCSI900440180	812
1000	180	440	FCSS1000440180	948	FCSI1000440180	912
1100	180	440	FCSS1100440180	1048	FCSI1100440180	1012
1200	180	440	FCSS1200440180	1148	FCSI1200440180	1112
500	180	490	FCSS500490180	448	FCSI500440180	412
600	180	490	FCSS600490180	548	FCSI600440180	512
800	180	490	FCSS800490180	748	FCSI800440180	712
900	180	490	FCSS900490180	848	FCSI900440180	812
1000	180	490	FCSS1000490180	948	FCSI1000440180	912
1200	180	490	FCSS1200490180	1148	FCSI1200440180	1112

For in-frame applications specify 18mm pre-drilled oak spacers for use with drawer runners if required.



Runner Spacer Specifications

Technical Details

Code	Width	Depth	Height
IFS18	294	48	18

Blum Movento Drawer Runners

The Benefits of Blum Movento

- Soft close with Blum's Blumotion system
- 4-dimensional adjustment
- 40kg load - capacity, 70kg available on the 450mm-750mm options
- Lifetime guarantee
- Minimal sag values
- Next working day delivery

* Front clips and depth adjusters are not included with runners and must be ordered separately

Order runners with
your drawers...

We will send exactly what you
need with each order.



In stock, ready
for next day delivery



Tel: +44 (0)1280 825776 | Email: sales@proboxdrawers.co.uk | Web: proboxdrawers.co.uk

Specifications

Runners Capacity



Standard



Heavy-Duty

Runner Lengths

40kg		70kg	
Length	Code	Length	Code
250	CFMB 486	450	CFMB 497
270	CFMB 483	500	CFMB 495
300	CFMB 471	550	CFMB 482
350	CFMB 472	600	CFMB 480
400	CFMB 473	650	CFMB 481
450	CFMB 474	700	CFMB 485
500	CFMB 475	750	CFMB 484
550	CFMB 476		



Locking Device*

Locking Device Left

Code

CFMB 478L

Locking Device Right

Code

CFMB 478R

*Required



Optional Drawer Runner Depth Adjustment

Depth Adjustment Left

Code

CFMB 477L

Depth Adjustment Right

Code

CFMB 477R



Optional Tip-on Synchronisation Linkage*

Tip-on Synchronisation

Code

CFMC 466

*Not available with 250mm length runners



Optional Tip-on Blumotion Unit*

Tip-on Blumotion Unit

Description

Code

Suitable for 270mm – 300mm runner length 10-20kg

CFMB 501

Suitable for 350-750mm runner length 20kg or less

CFMB 502

Suitable for 350-750mm runner length 15-40kg

CFMB 503

Suitable for 350-750mm runner length 35-60kg

CFMB 504

*Not available with 250mm length runners



Bespoke Accessories

Spice Racks, Cutlery Trays and much more

- Hand finished to the highest standard
- Superior timber selection
- Consistency you can rely on everytime
- Standard 10 working day lead time



For every order we receive we pledge to plant a tree



Bespoke Spice Rack Options and Standard Features

Timber Options



Birch Ply



Beech



Ash



Oak



Maple



Walnut

Specific timber types can be supplied – contact sales to discuss.

Height Options (mm)

600

900

1200

Width Options (mm)

Bespoke to Your Requirments

Number of Shelves

Bespoke to Your Requirements

Finish Options



Raw



Clear Lacquer
10% Sheen



Bespoke Wooden Cutlery Insert & Trays

Timber Options



Birch Ply



Beech



Ash



Oak



Maple



Walnut

Specific timber types can be supplied – contact sales to discuss.

Type

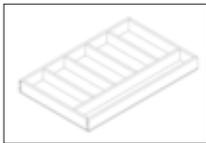


Tray

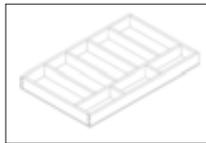


Insert

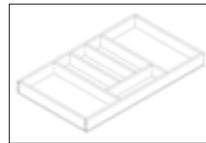
Tray Configurations



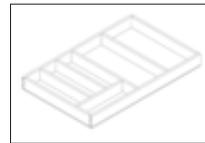
Config - A



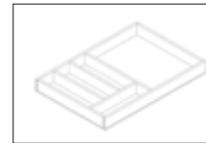
Config - B



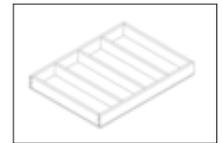
Config - C



Config - D



Config - E

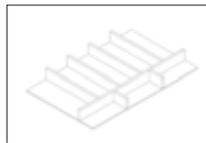


Config - F

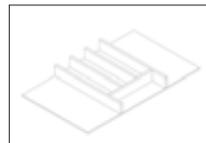
Insert Configurations



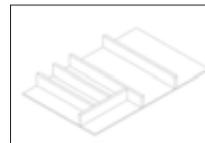
Config - G



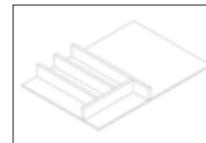
Config - H



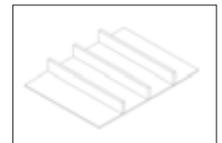
Config - I



Config - J



Config - K



Config - L

Width, Depth and Height Options (mm)

Bespoke to Your Requirments

*We recomend you order the tray/insert 2mm smaller than the internal dimensions of the drawer

Finish Options



Raw



Clear Lacquer
10% Sheen



Ready-To-Go Accessories

Including Spice Racks, Cutlery Tray Inserts and much more

- Hand finished to the highest standard
- Superior timber selection
- Consistency you can rely on everytime
- Next working day delivery, if ordered before 12pm



For every order we receive we pledge to plant a tree



In stock, ready for next day delivery

Standard SWIFT Internal Drawer Front

Standard Features



Created using High Quality Oak



Linear Handle



Clear Lacquer 10% Sheen

Order Codes

Height (mm)	Width (mm)	Code
225	354	IDF225354
225	404	IDF225404
225	454	IDF225454
225	554	IDF225554
225	654	IDF225654
225	754	IDF225754
225	854	IDF225854
225	954	IDF225954
140	254	IDF140254
140	354	IDF140354
140	404	IDF140404
140	454	IDF140454
140	554	IDF140554
140	654	IDF140654
140	754	IDF140754



In stock, ready for next day delivery

Classic SWIFT Oak Cutlery Insert

Standard Features



Created using High Quality Oak



Lay-on
621(w) x 412(d)
x60(h)



In-Frame
585(w) x 412(d)
x60(h)



Clear Lacquer
10% Sheen



Fully Assembled

Order Codes

Type	Code
Lay-On	CSSCI
In-Frame	CSICI

*The shoulders can be trimmed to suit the drawer width



In stock, ready
for next day delivery

Classic SWIFT Oak Spice Rack

Standard Features



Created using
High Quality
Oak



Height



Width



Depth



Clear Lacquer
10% Sheen



Fully
Assembled

Order Code

CSSR900

Bespoke Doors and Frames

What makes Probox Doors and Frames Products so special?

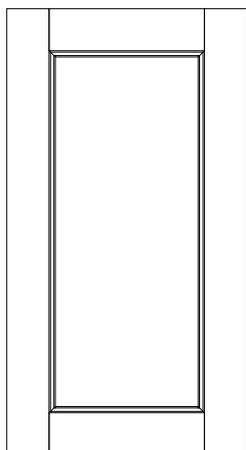
- Limitless configurations, bespoke to your requirements
- Timber is carefully sourced and selected
- Hand finished to the highest standard
- Standard 3 week lead time
- Range of material selections
- Can be primed in 3 different colours
- Hinge preparation options



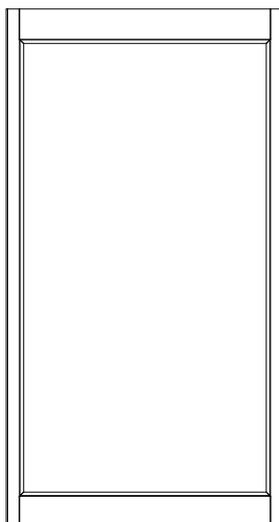
For every order we receive we pledge to plant a tree

Specifications and Options

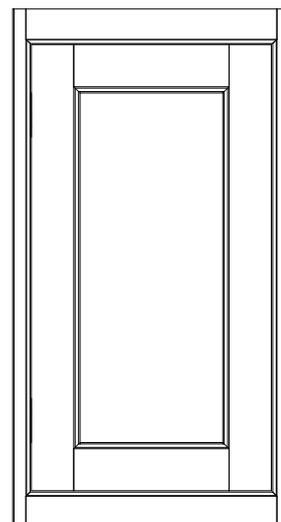
Product Range



Door Only



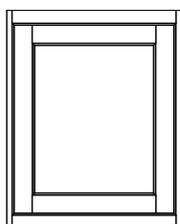
Frame only



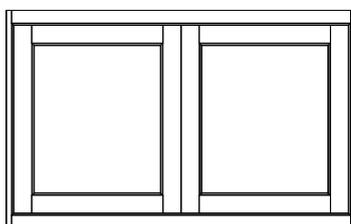
Door & Frame pre-hung*
*Hinges are supplied unfitted

Configuration Examples

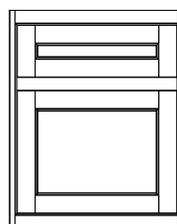
As bespoke manufacturers we can produce almost limitless options of configurations and layouts. Popular examples are listed below:



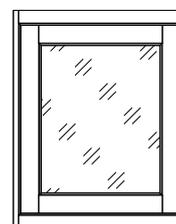
Single Door



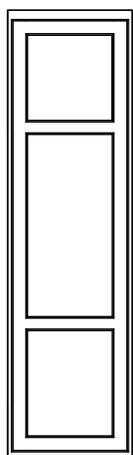
Double Door



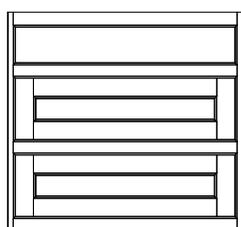
Drawer Sets



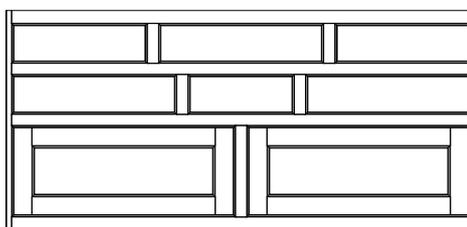
Glazed Door Sets



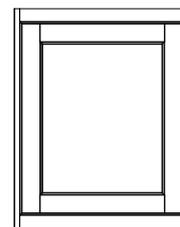
Tall Doors



Drawer Sets



Mixed Drawer Sets



Appliance Doors

All configurations can be supplied as Door only, Frame only or Door and Frame sets.

Specifications and Options

Timber Options

All our doors are constructed from carefully selected high grade timber.



Specific timber types can be supplied – contact sales to discuss.

Centre Panel Options

The centre panels are made from either 9mm Moisture Resistant (MR) MDF or 10mm veneered MDF to match stile and rails.



9mm MR MDF

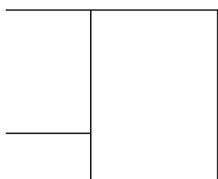


10mm veneered MDF

Dimension Options



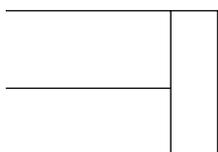
Door Thickness
 Standard: 22, 25
 Bespoke Thickness: To order



Stile and Rail Widths:
 Standard: 70, 90
 Bespoke Widths: To order



Centre Panel Position:
 Standard: 8mm set back from front face of door
 Bespoke: To order



Frame Section Sizes:
 Bespoke Sizes: To order

Specifications and Options

Finish Options



Raw



White Primed



Light Grey Primed (RAL 7047)



Dark Grey Primed (RAL 7005)



Clear Lacquer 10% Sheen

Hinge Preparation Options

To make fitting quick and easy doors can be ordered pre-prepared to suit concealed kitchen hinges or traditional butt hinges. Pre-hung option only available when ordering with frames.



Traditional Cabinet Hinge
See our range of Pre-Hung options (Page 26)

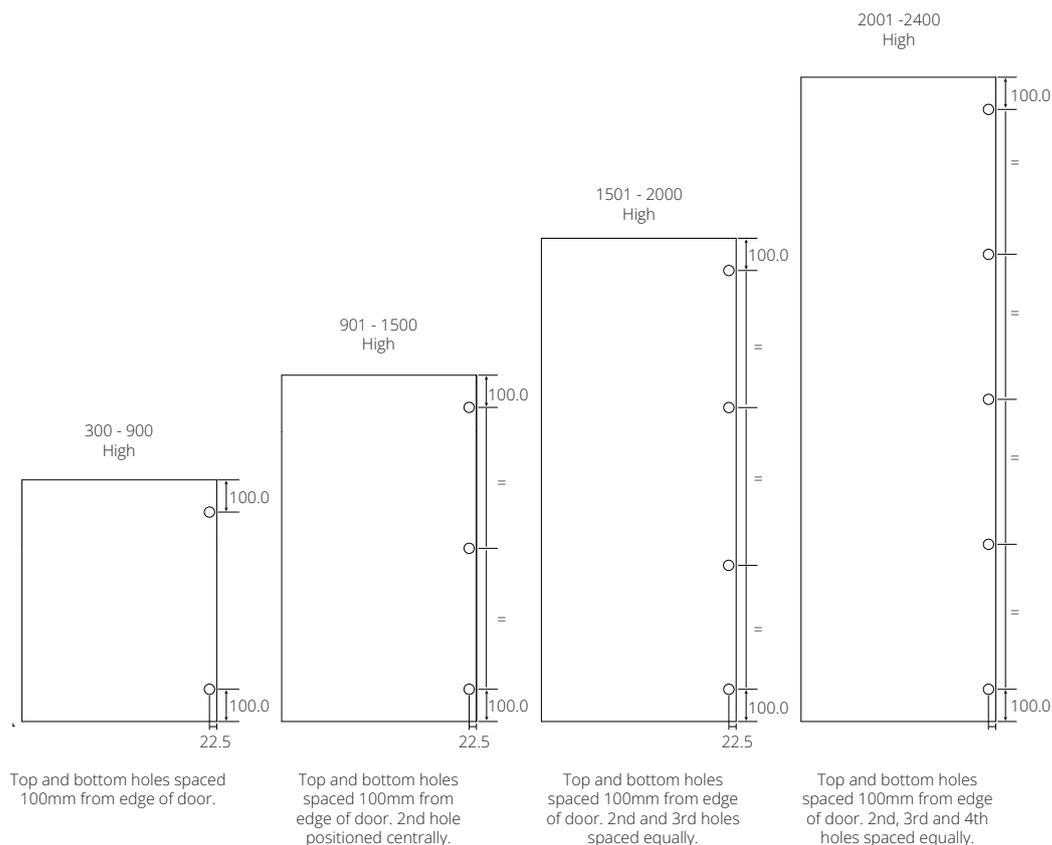


Concealed Kitchen Hinge Drilling

Concealed Hinge Drilling Specification

Standard Options:

- All hinge holes are based on a standard size - 35mm diameter (+/- 0.2mm) x 13.5mm depth (+/- 0.5mm)
- Set positions - centre point 22.5mm from side (+/- 0.5mm), 100mm (+/- 0.5mm) from the top and bottom edge of the door
- Additional hinge holes will be drilled by default depending on door height as indicated on the illustration below

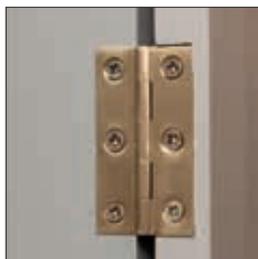


Specifications and Options

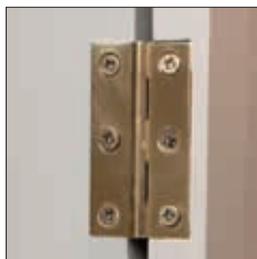
Pre-Hung with Select Traditional Butt Hinges

*Hinges are supplied unfitted

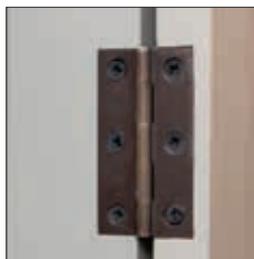
Doors and frames can be supplied pre-hung using our high quality 63mm Select Brass Butt Hinges in a range of finishes as shown.



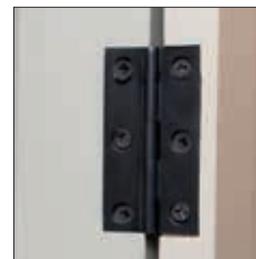
Satin Brass



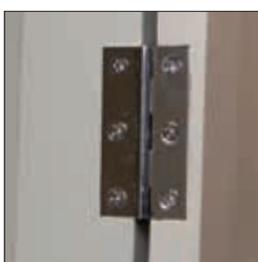
Polished Brass



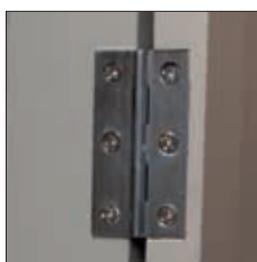
Antique Brass



Satin Black



Polished Chrome



Satin Chrome



Satin Copper

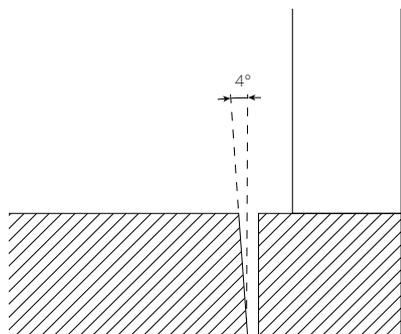
Standard Specification:

Hinge recess set at 70mm from top and bottom edge of door as standard.

2nd and 3rd hinge positions (for larger doors) will be set to individual requirements – please specify with our sales team.



Leading Edge Option

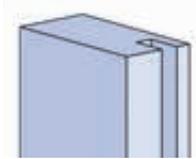
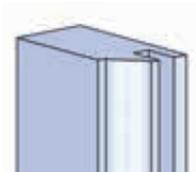
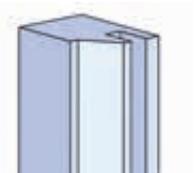
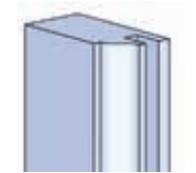


A leading edge can be applied to the vertical 'lock edge' of any door to ensure against possibility of binding. Our standard edge angle is 4° [see diagram].

Note: Available on request

Door and Frame Profiles

Available Door Profiles

		Standard Shaker
		Lambs Tongue
		Chamfer
		Ovolo

Frame Profiles

			
Square Edged	2 x 2 mm Chamfer Chamfer to external vertical edge of frame. 2 mm x 2 mm Chamfer.	3 x 3 mm Chamfer Chamfer to external vertical edge of frame. 3 mm x 3 mm Chamfer.	Cockbead 8 mm Overall 7mm bead 1mm flat
			

Classic SWIFT Doors & Drawer Fronts

What makes Probox SWIFT Doors so special?

- Off the shelf sizes
- Expertly crafted in the highest quality 22mm MR MDF
- Next working day delivery
- Moisture resistant
- 5-piece traditional construction
- Ready for priming and painting



For every order we receive we pledge to plant a tree



In stock, ready for next day delivery



Classic SWIFT Doors & Drawer Fronts

Standard Features



22mm Raw MDF



9mm MR MDF Centre Panel

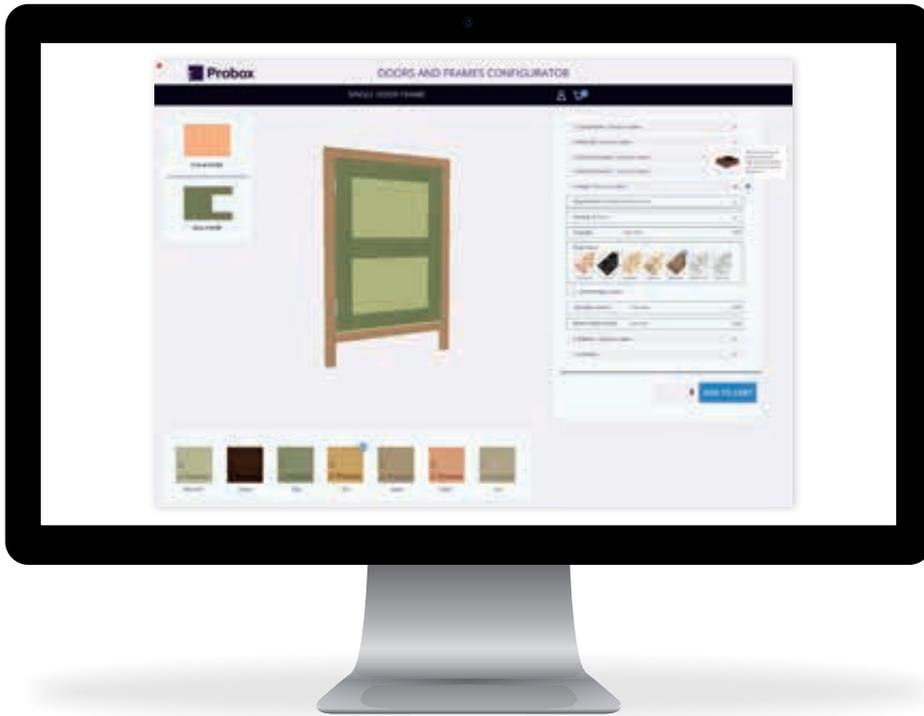


Expertly Crafted

Order Codes

Height (mm)	Width (mm)	Code
715	296	SDMS715300
715	396	SDMS715400
715	446	SDMS715450
715	496	SDMS715500
715	546	SDMS715550
715	596	SDMS715600
283	496	SDFMS283500
283	596	SDFMS283600
283	796	SDFMS283800
140	496	SDFMS140500
140	596	SDFMS140600
140	796	SDFMS140800

Making Life Easy with the Probox Configurator



Design your own doors and frames...

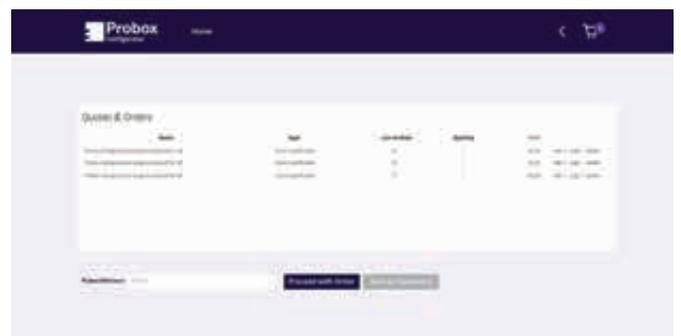
Quick and reactive 3D product configurator, quickly adapts to designs, sizes and options selected



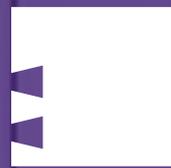
Product visualiser, updates to your dimensions and requirements

Easily build your list and place order...

Save your order, re-order or change a pre-existing product







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