



**Wooden drawers for kitchens,
bedrooms & offices of excellence**



Welcome to Probox, the leading manufacturer of high quality wooden drawer boxes.

Probox has over 20 years experience and is a trusted partner to hotels, shopfitters, and the kitchen and bedroom industry. As specialists, we produce solid wood dovetail drawers in any timber, size and specification, ready for installation.

The Probox family

Classic Bespoke

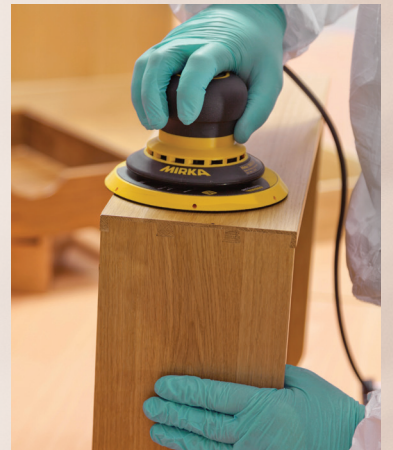


- **Made-to-measure**
- **Fully assembled with dovetail joints**
- **Lacquered solid wood**
- **Range of timbers**
- **Special features available**

Classic Swift



- **Next day delivery**
- **Standard size drawers**
- **Fully assembled with dovetail joints**
- **Lacquered solid oak**



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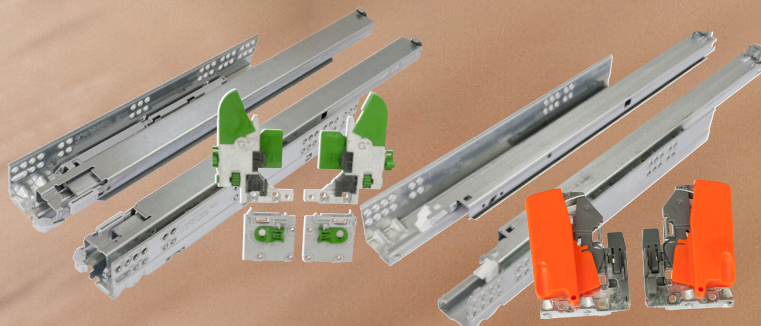
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Full extension, soft-close runners.



Accessories 12

A range of accessories, from handle trays to spice racks, that will complement your drawers perfectly.

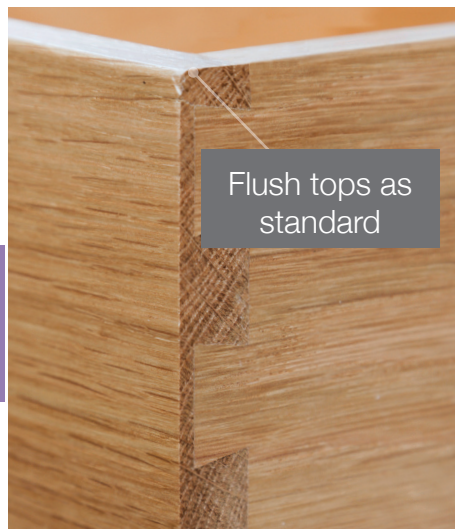




Classic Bespoke

What makes Probox drawers so special?

- Smooth, precision cut dovetails
- Hand finished to the highest standard
- Superior timber selection
- Consistency you can rely on every time



Classic Bespoke

Classic Bespoke dovetail drawers can be made in a choice of timbers to any practical size – any width, any depth and any height. Dovetail drawers perfectly complement both modern and traditional styles of kitchen or fitted furniture. They are a distinctive mark of quality and craftsmanship, a sign that a kitchen has been made to the highest standards. Properly made dovetail drawers are inherently strong in their construction. Probox Classic Bespoke drawers have dovetails on all four corners and the bases are grooved into all four sides as standard. The drawers are supplied fully glued and assembled, prepared for runners, hand finished with two coats of clear lacquer and ready for immediate installation. Probox have stringent quality control procedures in place to ensure you get precisely the drawers you require and we are happy to accommodate specific details for our customers.

i Call us on 01280 825776 for a quotation on Classic Bespoke drawers.



Drawers can be notched and drilled to suit runners as required.



MAPLE



BEECH



OAK



WALNUT



BIRCH PLY



Classic Bespoke Specification

Fully assembled

Delivered ready for immediate installation.

Made-to-measure

Fully bespoke drawers made to your specification, choice of timber and special features (see page 6 for special features).

10mm thick base

Bases are 10mm veneered MDF grooved into front, back and sides.

13-15mm solid timber walls

Sourced from sustainable forests using continuous-stave edge-glued board for stability.

Expertly lacquered

Beautifully finished with a high quality, hard wearing lacquer.

Dovetail joints on all corners

Glued with a premium water resistant PVA adhesive for maximum strength.

Flush top drawers

Stepped option is available (see page 6 for Special Features).

Range of timbers

Beech, Oak, Maple, Walnut and Birch ply. Please ask us about other timbers.

Wood is a natural product and actual colours supplied may vary slightly from those shown in this brochure.



Classic Bespoke

Special features

Classic Bespoke is available with a range of options and features including handle cut-outs, shaped sides, stepped tops, contrasting timbers, unlacquered finish, traditional dovetails and matching inserts or trays.



Stepped tops



Handle cut-outs



Matching inserts



Traditional dovetails



Shaped sides



Contrasting timbers



Lacquered oak drawer with standard handle cut-out and stepped tops.

Lacquered walnut drawer with shaped sides and stepped tops.

Contrasting timbers can be used to emphasise the dovetailing.

Lacquered or Unlacquered

Classic Bespoke is supplied lacquered as standard but can be supplied unlacquered if you wish to apply your own oils or stains.



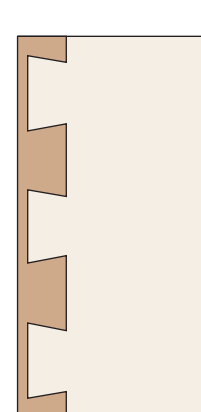
Unlacquered oak



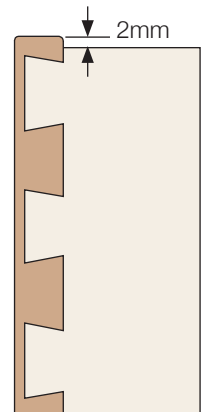
Lacquered oak

Flush Tops or Stepped Tops

Probox supplies Classic Bespoke drawers with a flush top but stepped tops are available.



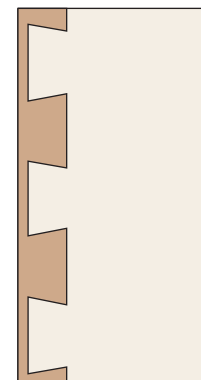
Flush Top



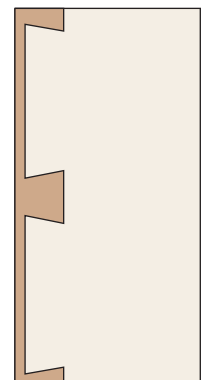
Stepped Top

Standard or Traditional English Dovetails

A choice of different dovetails are available to suit the client's needs or match existing furniture.



Standard Dovetails



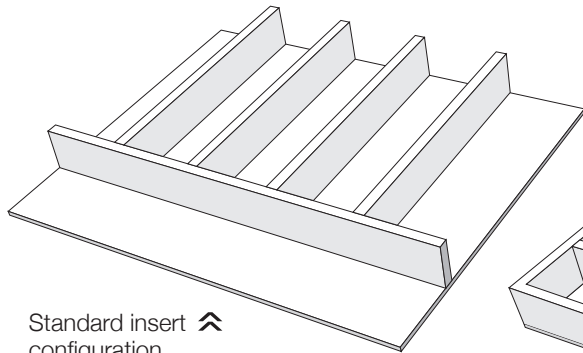
Traditional Dovetails

Please contact us to discuss any other special features that you may require.

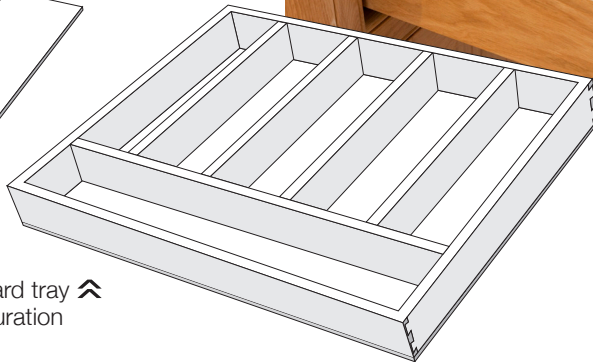
Classic Bespoke

Drawer Inserts and Trays

Bespoke inserts and trays for cutlery or utensils are available in a range of common configurations to suit the drawer size specified. Inserts and trays can also be created to any custom specification and lined.



Standard insert configuration



Standard tray configuration



Bespoke tray configuration

Classic Bespoke

How to request a quote

Request a quote by either:

- Emailing sales@proboxdrawers.co.uk
- Completing the simple to use form at www.proboxdrawers.co.uk
- Calling us to discuss your project on **01280 825776**

Please provide the following details:

- Drawer width or internal carcass width
- Drawer height and depth
- Timber type required
- Runner type and length (See pages 12-13)
- Any special features (e.g. handle cut-outs, shaped sides, unlacquered, traditional dovetails etc.)

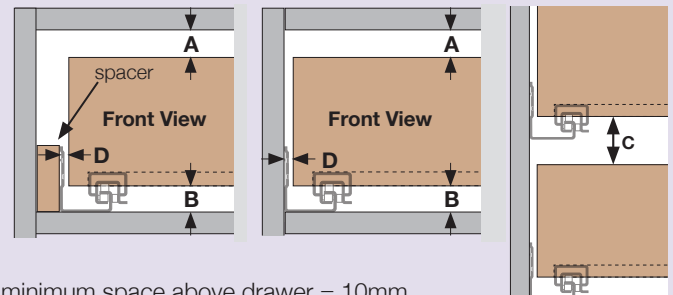


Guide to calculating your drawer sizes

Width and height:

In-Frame application

Lay On application

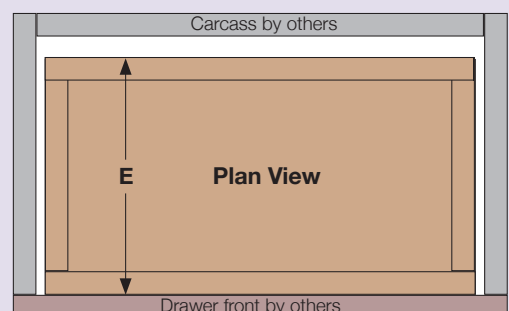


- A:** minimum space above drawer = 10mm
- B:** minimum space below drawer = 15mm
- C:** minimum space between drawers in a stack = 25mm
- D:** spacing between carcass and drawer side = 8mm for 13mm material
= 6mm for 15mm material



Note: spacers will be required when fitting runners in an In-Frame application.

Depth:



- E:** Drawer depth = runner length **less** 10mm.
If using the drawer as an internal drawer ie without a separate drawer front, then drawer depth = runner length **plus** 3mm for 13mm material
5mm for 15mm material

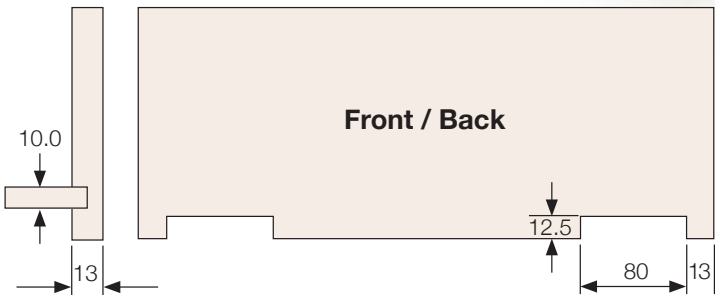
We will acknowledge your order or enquiry and aim to send you a quote usually within the hour.

We work with you to achieve your delivery deadlines. Please contact us with your requirements.



Classic Swift - In Stock Range

Classic Swift is a range of high quality, oak dovetail drawers to suit standard size carcasses. Available for next day delivery.



Notched to suit runners

Classic Swift

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Clients often specify dovetail drawers because they like the warmth associated with wood products, especially in the “heart of the home”. When kitchens are made using standard size carcasses, both lay on and in-frame, **Classic Swift** dovetail drawers elevate any kitchen out of the ordinary and into the extraordinary. Dovetail drawers are time-consuming to manufacture yourself – outsourcing to Probox allows your skilled craftsmen to concentrate on more critical areas of furniture construction.

If your requirements cannot be fully covered by the Classic Swift range you can match with Classic Bespoke as necessary.

Classic Swift drawers are sized to suit the under-mount runners from Blum, Grass and other runner manufacturers, based on 18mm thick carcasses. For in-frame applications the sizes suit a 36mm wide front frame.

Classic Swift Specification

Ready made

Classic Swift is ready-made to standard sizes, lacquered and assembled.

Dovetail joints on all corners

Glued with a premium water resistant PVA adhesive for maximum strength.

Standard sizes

Classic Swift is available in all standard cabinet sizes. Please select from the table above.

13mm solid timber walls

Sourced from sustainable forests using continuous-stave edge-glued board for stability.

10mm thick base

Bases are 10mm veneered MDF grooved into front, back and sides.

High quality solid oak

Classic Swift is made only from the finest oak.

Lacquered

Expertly finished with a high quality, hard wearing lacquer.

Next day delivery

Classic Swift is on our shelves and ready for same day dispatch.

For in-frame applications specify 18mm pre-drilled oak spacers for use with drawer runners.



Classic Swift Solid Oak Dovetail Drawer Range

| Drawer Type | Cabinet width | Drawer width* for LAY ON units | Drawer width** for IN-FRAME units |
|---|---------------|--------------------------------|-----------------------------------|
| Dresser Drawer H 90mm x D 260mm | 500mm | 448mm | 412mm |
| | 600mm | 548mm | 512mm |
| Standard Drawer H 90mm x D 440mm | 300mm | 248mm | 212mm |
| | 400mm | 348mm | 312mm |
| | 450mm | 398mm | 362mm |
| | 500mm | 448mm | 412mm |
| | 600mm | 548mm | 512mm |
| | 700mm | 648mm | 612mm |
| | 800mm | 748mm | 712mm |
| | 900mm | 848mm | 812mm |
| Pan Drawer H 180mm x D 440mm | 1000mm | 948mm | 912mm |
| | 1200mm | 1148mm | 1112mm |
| | 400mm | 348mm | 312mm |
| | 500mm | 448mm | 412mm |
| | 600mm | 548mm | 512mm |
| | 700mm | 648mm | 612mm |
| Pan Drawer H 180mm x D 490mm | 800mm | 748mm | 712mm |
| | 900mm | 848mm | 812mm |
| | 1000mm | 948mm | 912mm |
| | 1200mm | 1148mm | 1112mm |

For drawer sizes not listed please refer to our Classic Bespoke range on page 4

*Drawer widths assume 18mm carcass thickness
**In-frame drawer widths assume 36mm frame width

Classic Swift Oak Spice Rack offers a great storage option in your larder unit, creating valuable storage space. Mounted to the back of your larder doors they create a truly bespoke look and useful storing space for all your spices, bottles, jars and much more.

For bespoke sizes see Page 14.

Classic Swift Oak Spice Rack

| | Spice rack width | Spice rack height | Spice rack depth |
|-------------------------|------------------|-------------------|------------------|
| Swift Spice Rack | 400mm | 900mm | 100mm |

Classic Swift Oak Cutlery Insert create an easy solution for storing cutlery and utensils. With the main area of compartments central to the insert, the open ends either side allow you to adapt the insert to perfectly fit your drawer by shortening or removing the horns one or both ends or even adapting two inserts to fit within one drawer.

For bespoke sizes see Page 7.

Classic Swift Oak Cutlery Insert

| | Insert width | Spice rack height | Spice rack depth |
|------------------------|--------------|-------------------|------------------|
| Lay-On Insert | 621mm | 60mm | 412mm |
| In-frame Insert | 585mm | 60mm | 412mm |



Drawer Runners

Probox recommend using high quality soft-close runners from market leaders Grass or Blum. These can be supplied with your drawers ready for immediate installation.



Please specify 18mm pre-drilled oak spacers for use with runners in in-frame applications.

Grass DynaPro full extension runners with soft close

Dynapro runners have excellent three way adjustability. The Dynapro guide rails move without annoying noise or resistance, which makes using the guide system very practical for non-kitchen furniture as well.

The system can handle heavy loads and the abrasion-resistant plastic rollers ensure constantly smooth, even running.

Specification

- Full extension drawer, synchronised 40 and 60 kg load capacity
- Integrated Soft-close system.
- Stepless self-locking of the drawer when placed on the slide.
- Integrated height adjustment without tools +3.5 mm.
- Adjustment locking clips for tool-free side adjustment 1.5 mm and tilt angle adjustment +4.0 mm

STANDARD DUTY DYNAPRO RUNNERS



MAX CAPACITY PER PAIR

40kg

Front clips and adjusters are not included with runners and must be ordered separately

Available runner lengths

| | | | |
|-------|-------|-------|-------|
| 250mm | 270mm | 300mm | 350mm |
| 400mm | 450mm | 500mm | 550mm |

HEAVY DUTY DYNAPRO RUNNERS



MAX CAPACITY PER PAIR

60kg

Front clips and adjusters are not included with runners and must be ordered separately

Available runner lengths

| | | | |
|-------|-------|-------|-------|
| 450mm | 500mm | 550mm | 600mm |
| 650mm | 700mm | 750mm | |

Grass DynaPro Tipmatic full extension push-to-open runners



MAX CAPACITY PER PAIR

40kg

Front clips, adjusters and synchronisation units are not included with runners and must be ordered separately

Available runner lengths

| | | | |
|-------|-------|-------|-------|
| 250mm | 300mm | 350mm | 400mm |
| 450mm | 500mm | 550mm | |

The Dynapro undermount slide system from Grass, with mechanical opening system. Simply press the front of the drawer to open.

Specification

- Slide-on mounting
- 40 kg carrying capacity
- Tipmatic Plus automatic ejector
- Integrated height adjustment +3.5 mm without tools
- Adjustment adaptor for side adjustment ± 1.5 mm, and tilt adjustment +4 mm and front gap alignment ± 1.5 mm without tools

Grass DynaMoov full extension runners with soft close



MAX CAPACITY PER PAIR

30kg

Front clips are not included with runners and must be ordered separately

Available runner lengths

| | | |
|-------|-------|-------|
| 300mm | 400mm | 450mm |
|-------|-------|-------|

The economical alternative for all those who do not want to compromise on running performance.

Specification

- 30 kg carrying capacity
- With integrated Soft-close
- Stepless self-locking of the drawer when placed on the side
- Integrated height adjustment without tools + 3.5 mm

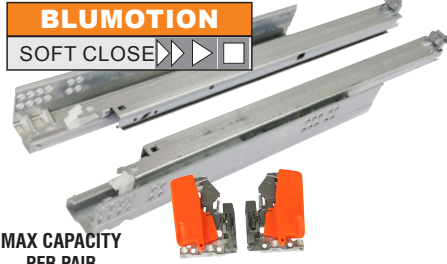
Blum Tandem full extension runners

The Tandem runner system is an ideal solution for wooden drawers and pull-outs. The concealed technology will enable you to make furniture that will meet your customer's highest expectations.

Tandem's versatility ensures that there are a variety of options for making functional, beautiful wooden furniture - quality features such as Tandem ultra light running action. Tandem is available with or without Blumotion soft close, which is completely integrated into the runner system, as well as tool-free adjustment options, to provide you with perfect motion for your furniture.

Blum Tandem full extension runners with soft close

STANDARD DUTY TANDEM RUNNERS



MAX CAPACITY
PER PAIR

30kg

Front clips are not included with runners and must be ordered separately

Available runner lengths

| | | | |
|-------|-------|-------|-------|
| 250mm | 270mm | 300mm | 350mm |
| 400mm | 450mm | 500mm | 550mm |

HEAVY DUTY TANDEM RUNNERS



MAX CAPACITY
PER PAIR

50kg

Front clips are not included with runners and must be ordered separately

Available runner lengths

| | | | |
|-------|-------|-------|-------|
| 450mm | 500mm | 550mm | 600mm |
| 650mm | 700mm | 750mm | |

Blum Tandem full extension runners WITH soft close

- Concealed Tandem full extension with integrated Blumotion for silent and effortless closing action
- Tandem inside – for unparalleled running action
- Tool-free height adjustment in locking device
- Tool-free integrated front tilt adjustment
- Built-in width and depth tolerance compensation
- Blumatic self closing feature

Blum Tandem full extension runners without soft close

STANDARD DUTY TANDEM RUNNERS



MAX CAPACITY
PER PAIR

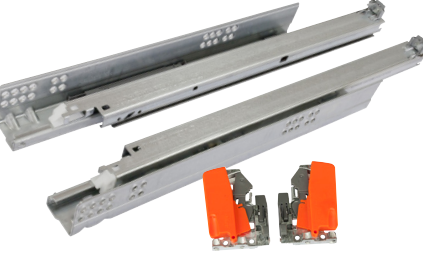
30kg

Front clips are not included with runners and must be ordered separately

Available runner lengths

| | | | |
|-------|-------|-------|-------|
| 250mm | 270mm | 300mm | 350mm |
| 400mm | 450mm | 500mm | 550mm |

HEAVY DUTY TANDEM RUNNERS



MAX CAPACITY
PER PAIR

50kg

Front clips are not included with runners and must be ordered separately

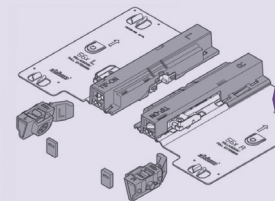
Available runner lengths

| | | | |
|-------|-------|-------|-------|
| 600mm | 700mm | 650mm | 750mm |
|-------|-------|-------|-------|

Blum Tandem full extension runners WITHOUT soft close

For use with Blum Tip-ON system.

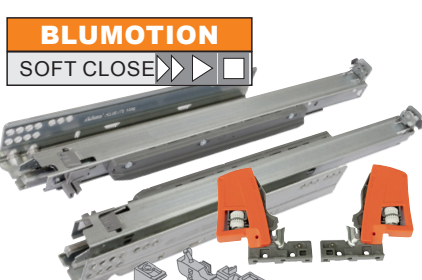
Handle-less drawers and pull-outs will open with reliable ease with Tip-ON for Blum Tandem runners. A single touch on the front is all that's required. To close, simply press shut. Suitable runners for use with the Blum Tip-ON system should **NOT** have the soft-close function and are listed on the left.



Pair of Tip-ON Catches for use with handleless fronts. (1 pair required per drawer). PLEASE NOTE: For use with 30kg or 50kg full extension runners WITHOUT Blumotion soft close.

Blum Movento full extension runners with soft close

STANDARD DUTY MOVENTO RUNNERS



MAX CAPACITY
PER PAIR

40kg

Front clips and depth adjusters are not included with runners and must be ordered separately

Available runner lengths

| | | | |
|-------|-------|-------|-------|
| 270mm | 300mm | 350mm | 400mm |
| 450mm | 500mm | 550mm | |

HEAVY DUTY MOVENTO RUNNERS



MAX CAPACITY
PER PAIR

60kg

Front clips and depth adjusters are not included with runners and must be ordered separately

Available runner lengths

| | | | |
|-------|-------|-------|-------|
| 550mm | 600mm | 650mm | 700mm |
|-------|-------|-------|-------|

Blum Movento full extension runners WITH soft close

Movento: The concealed runner system to meet the highest expectations. Movento offers a synchronised feather-light glide, 4-dimensional front adjustment, dynamic carrying capacities of 40 and 60 kg, high stability and very good sag values.



Even narrow gaps can be precisely aligned: thanks to 4-dimensional adjustment.

Standard Accessories

A range of accessories ready for next day delivery to complement our drawers.



18mm pre-drilled oak spacers for use with runners in in-frame applications.

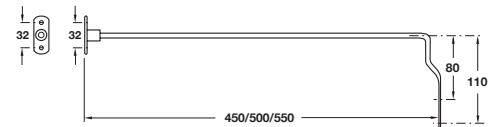


13mm solid oak drawer fronts with handle cut-outs for internal drawers (ie within a cupboard):
Available in three heights: 140mm, 175mm and 215mm.
Suitable for 300, 400, 450, 500, 600, 700, 800, 900 and 1000mm carcass widths.

For use with Eko drawers only.



Filing rail systems: one or more can be combined to create personalised filing systems to suit any need. Available in 450, 500 and 550mm.



« Spice racks are available in three heights (600/900/1200mm) and various widths to suit doors up to 550mm wide.
Standard size from stock, Page 9.

Bespoke Accessories

A range of made-to-order accessories are available to complement our drawers. These items can be made to your exact specification.
Please contact us to discuss your requirements.

- Peg board dividers
- Drawer liners and mats
- Knife blocks
- Chopping Boards
- Spice racks
- Handled trays



⤴ Bespoke handled trays made to your specification and sizes.



Wood is a natural product and actual colours supplied may vary slightly from those shown in this brochure.



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